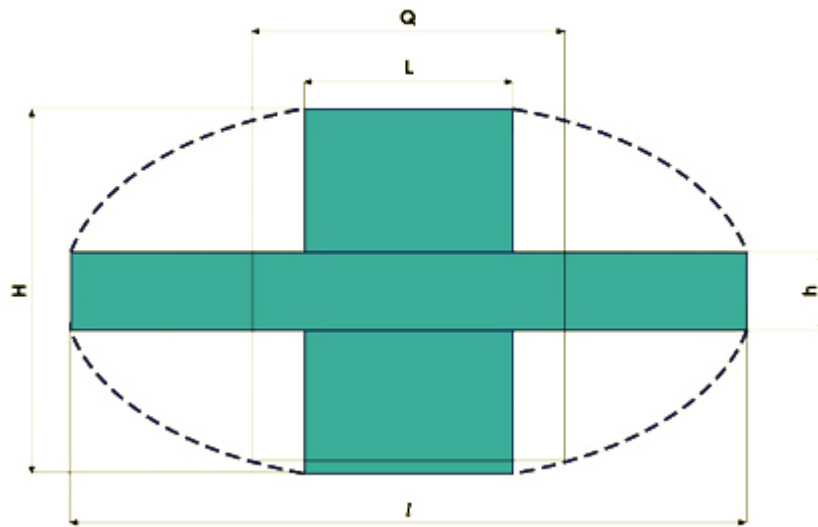


SOME EXAMPLES FOR SIZES OF TECNOAL EXTRUDED PROFILES



	Rectangular Section: Horizontal Placement		Rectangular Section: Vertical Placement		Square Section
	Minimum Height	Maximum Width	Maximum Height	Minimum Width	Maximum Side
Type of Products	h	l	H	L	Q
Hollow Profiles	80	365	200	140	220 x 220
Open Profiles	90	365	200	140	220 x 220

The figures used are approximate and for evaluation guidelines only.

Boundary conditions are to be reviewed by Alutitan.

Factors affecting the viability of a product are:

- Overall dimensions
- Profile section
- Thickness
- Weight per meter
- Requested quality